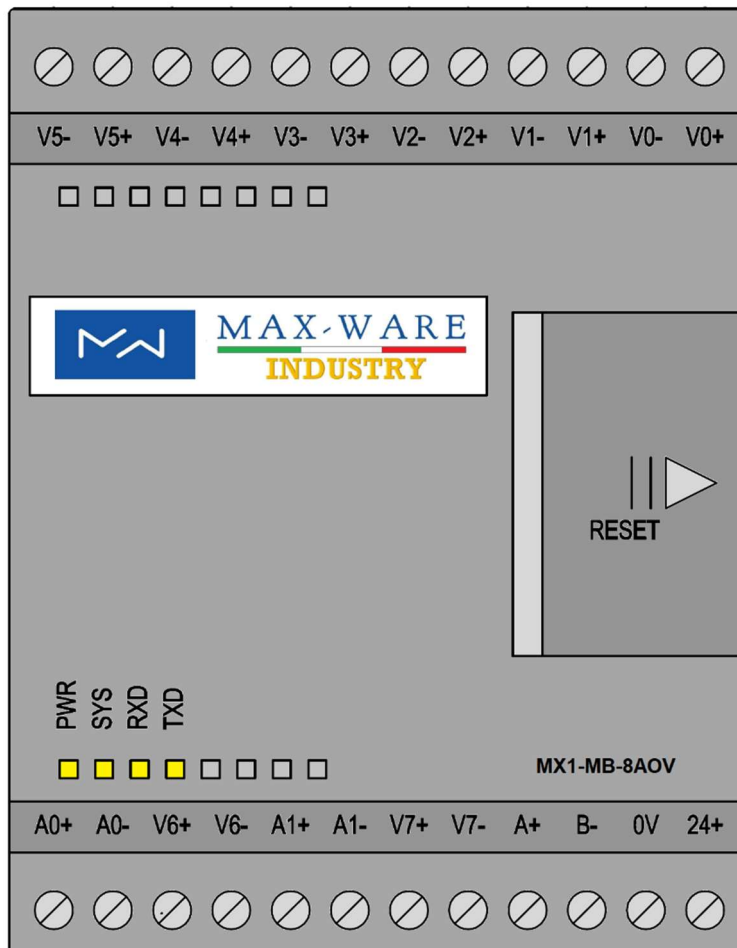




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MX1-MB-8AOV

MODBUS DATA ACQUISITION MODULE





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2 PRODUCT SPECIFICATION

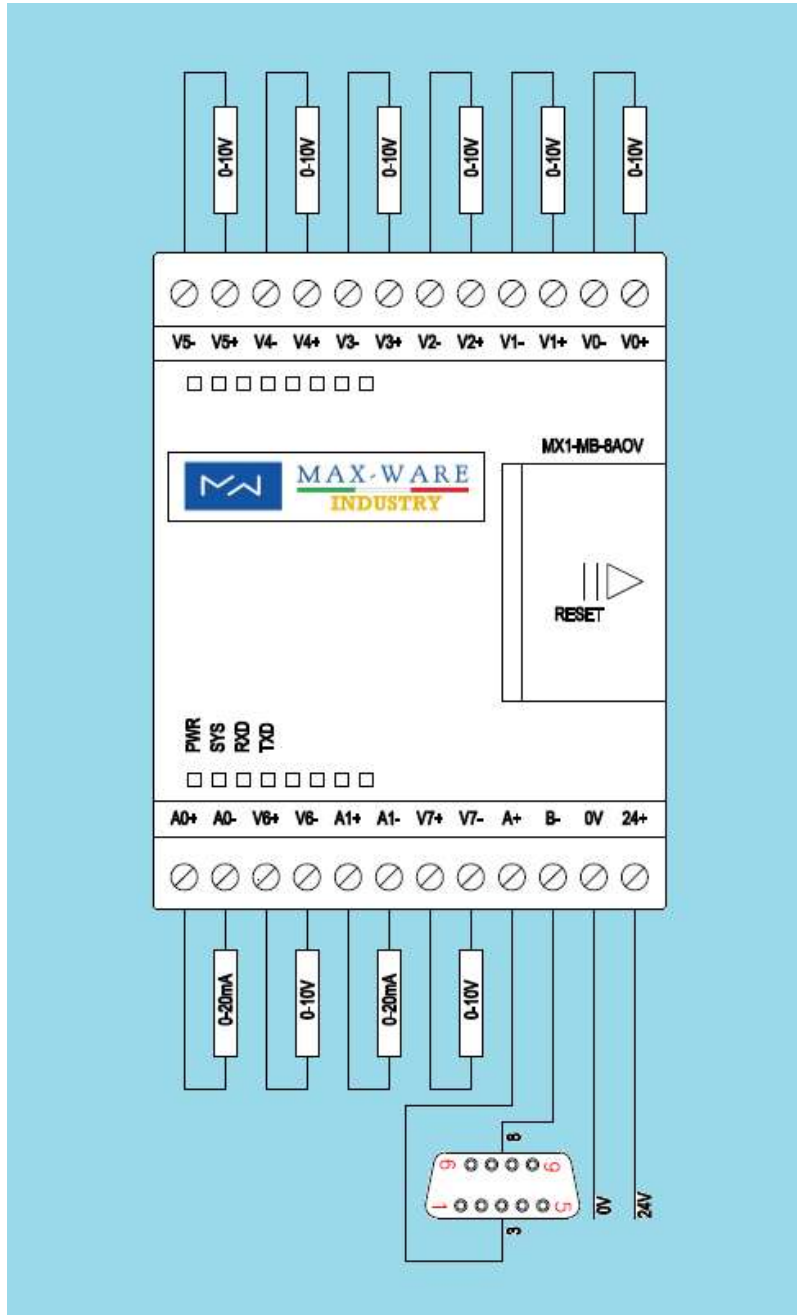
DIGITAL INPUT	NO
DIGITAL OUTPUT	NO
ANALOGIC INPUT	NO
ANALOGIC OUTPUT	8 ANALOG OUTPUT 6 Type: 0-10v Conversion accuracy: 12bit (0-4096 INT) 2 Type: 0-10v or 4..20ma Conversion accuracy: 12bit (0-4096 INT)
COM PORT 1	Type: RS485 2 wire A-B Baudrate: 1200-115200 (cfg) Communication format: Default 8-bit data, 1-bit stop, no check (cfg) Address range: 1-254 Transmission distance: 1200m Communication mode: MODBUS RTU slave
COM PORT 2	NO
ETHERNET PORT	NO
POWER	Operating voltage: DC 24V; with anti-reverse protection Power consumption: 2-4 W
TEMPERATURE	-20°C +70°C
DIMENSIONS	70MM (length) * 80MM (width) * 60MM (height)
INSTALLATION MODE	Guide rail DIN



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3 WIRING





PIN ASSIGNMENT					
V0+	Ch1 voltage output +	V0-	Ch1 voltage output -	24+	24VDC
V1+	Ch2 voltage output +	V1-	Ch2 voltage output -	0V	0 VDC
V2+	Ch3 voltage output +	V2-	Ch3 voltage output -	B	B MODBUS
V3+	Ch4 voltage output +	V3-	Ch4 voltage output -	A	A MODBUS
V4+	Ch5 voltage output +	V4-	Ch5 voltage output -		
V5+	Ch6 voltage output +	V5-	Ch6 voltage output -		
V6+	Ch7 voltage output +	V6-	Ch7 voltage output -		
V7+	Ch8 voltage output +	V7-	Ch8 voltage output -		
A0+	Ch7 current output +	A0-	Ch7 current output -		
A1+	Ch8 current output +	A1-	Ch8 current output -		



4 COMMUNICATION FUNCTION

SERIAL PORT FUNCTION

PORT	SUPPORT FUNCTION	MAX CONNECTION	DESCRIPTION
COM 1	MODBUS RTU SLAVE	1	MODBUS RTU SLAVE

5 RESTORE TO FACTORY DEFAULT

Re-power, effective within 1 minute, long press reset button SYS lamp flashing 6 times after release, Sys lamp flash flash flash slow flash after re-power, reset successful.

Parameter Name	Parameter Default Value
Module Address	1
Baud rate	9600
Serial communication parameters	8 bits of data, 1 bit of stop bit, no parity
Serial port mode	MODBUS RTU SLAVE
Bus error mode	Output reset



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7 CONFIGURATION

Use 485 interface and software for the configuration.

Software link: [DOWNLOAD](http://www.max-ware.it/DOWNLOAD/MX1-SOFT-CONF.zip) (www.max-ware.it/DOWNLOAD/MX1-SOFT-CONF.zip)

Interface type: 485-usb interface (MX1-MB-INTERFACE)



Default connection parameter:

Connection parameters	
COM number	COM1 <input type="text"/>
Baud rate	9600 <input type="text"/>
Parity bits	None <input type="text"/>
Data bits	8 <input type="text"/>
Stop bits	1 <input type="text"/>
Address	1 <input type="text"/>



The screenshot shows the MAX-WARE software interface with several sections and callouts:

- Communication parameters:** Includes fields for COM number (COM1), Baud rate (9600), Parity bits (None), Data bits (8), Stop bits (1), and Address (1). Buttons for "Search for port", "Disconnect", and "Connect" are present.
- Module Parameter Configuration:** Includes fields for Baud rate (9600), Parity bits (None), Address (1), and Version. Buttons for "Readout parameter", "Reset factory", and "Write parameter" are present.
- Resetting parameters:** Includes checkboxes for "Bus error reset" (checked) and "Bus error hold". A field for "Determination of bus error time threshold" is set to 200 10ms, with a "Set" button.
- Analog quantity outputs:** A list of channels from AOV0 to AOV7, each with a "Write" button.
- Starting Address:** A field set to 0.
- Length of data:** A field set to 1.
- Write to multiple:** A button for writing to multiple channels.

Callouts provide additional information:

- OUTPUT TEST:** Points to the "Write" button for AOV1.
- CHANGE MODULE COMMUNICATION PARAMETER:** Points to the "Reset factory" button.
- RESET = BUS FAULT OUTPUT RESETTED**
HOLD = BUS FAULT OUTPUT STAY LAST VALUE: Points to the "Bus error hold" checkbox.

Yellow text notes: (1) Channels 1 to 8 are analog quantity output channels
Purple text notes: (2) Channels 1 to 8 analog output range : 0~4095

After each change a reboot is necessary